



Chemieresin Industries Pvt. Ltd.

Plot No. 901/A, Phase - 4, GIDC - Naroda, Ahmedabad - 382330

Technical Data Sheet

Product : CR 733 Clear – Epoxy Hardener

Discription :

CR 733 Clear Epoxy Hardener is characterized by repeating oxypropylene units in the backbone. As shown by the representative structure, CR 733 Clear Epoxy Hardener is a difunctional, primary amine with an average molecular weight of about 230. The primary amine groups are located on secondary carbon atoms at the end of the aliphatic polyether chain.

Applications :

- Epoxy curing agent
- Reacts with carboxylic acids to form hot melt adhesives
- Reacts quickly with isocyanates
- Salts may be formed readily for surfactant use

Benefits :

- Low viscosity, color and vapor pressure
- Completely miscible with a wide variety of solvents, including water
- Provides tough, clear, impact resistant coatings, castings, and adhesives
- Coatings are free of surface blush prevalent with many amine curing agents

Specifications :

Property

Appearance
Color
Amine Value Koh/gm
Viscosity @ 25° CPS
Pot life @ 25° CPS Mins
Mix ratio parts by weight

Specifications

Colourless Clear Liquid
0.2 max.
450 - 525
50 - 70
120 - 140
32 - 35

Toxicity And Safety :

For additional information on the toxicity and safe handling of this product, consult the Material Safety Data Sheet (Safety Data Sheet in Europe) prior to use of this product.

Handling And Storage :

Materials of Construction

At temperatures of 75-100°F (34-38oC)

Tanks	Carbon steel
Lines, valves	Carbon steel
Pumps	Carbon steel
Heat exchange Surfaces	Stainless steel
Hoses	Stainless steel, polyethylene, polypropylene, and TEFLON®
Gaskets, packing	Polypropylene or TEFLON® (elastomers such as neoprene, Buna N, and VITON® should be avoided)
Atmosphere	Nitrogen or dry air

At temperatures above 100°F (38oC)

Tanks	Stainless steel or Auminum
Lines, Valves	Stainless steel
Pumps	Stainless steel or Carpenter 20 equivalent
Atmosphere	Nitrogen

CR 733 Clear Epoxy Hardener may be stored under air at ambient temperatures for extended periods. A nitrogen blanket is suggested for all storage, however, to reduce the effect of accidental exposure to high temperatures and to reduce the absorption of atmospheric moisture and carbon dioxide. It should be noted that pronounced discoloration is likely to occur at temperatures above 140°F (60oC), whatever the gaseous pad.

Cleanout of lines and equipment containing CR 733 Clear Epoxy Hardener can be accomplished using warm water and steam. In the event of spillage of this product, the area may be flushed with water. The proper method for disposal of waste material is by incineration with strict observance of all federal, state, and local regulations.

Packing :

CR 733 Clear Epoxy Hardener is available in 200 Kgs drum packing.